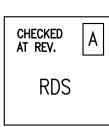


Α	FIRST ISSUE.	RDS
В	REDRAWN.	PDM
С	WORDING AMMENDED	RDS
D	TARGET NOTES AMENDED - RAN1349	PDM

DRAWINGS NOT TO BE CHANGED WITHOUT REFERENCE TO THE CHANGE PROCEDURE. CHANGES TO PARTS USED IN INTRINSICALLY SAFE PRODUCT MUST BE APPROVED BY THE AUTHORISED PERSON THIS IS AN UNCONTROLLED PRINT AND WILL NOT BE UPDATED.	

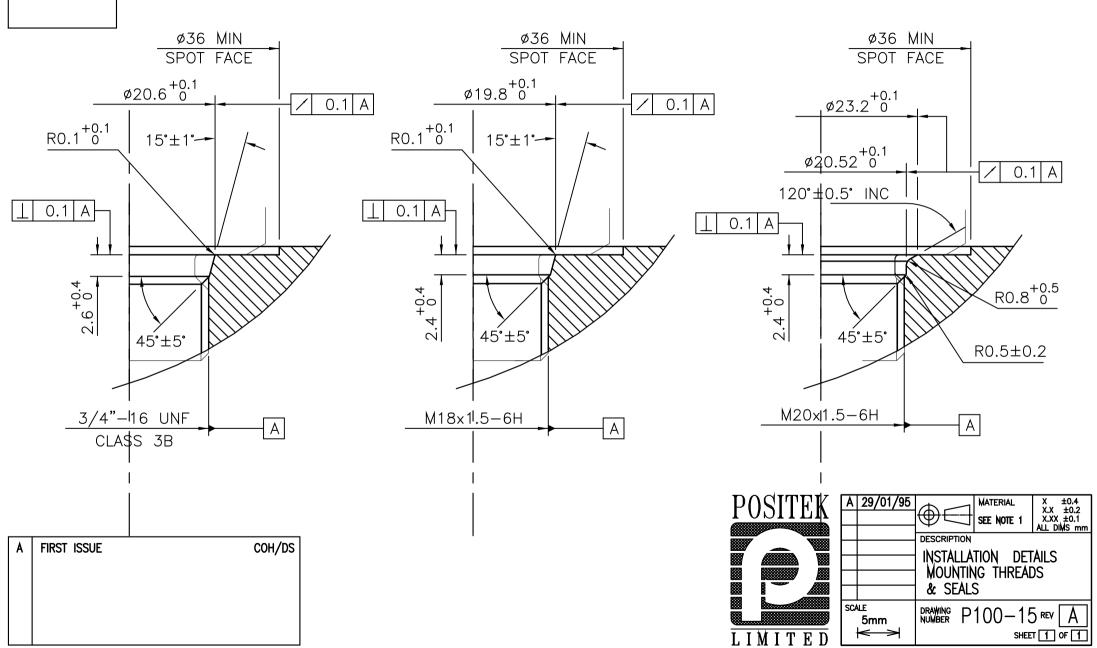


Α	28/06/95	<b>4</b> –	CHECKED BY	
В	04/10/11	<del>(()) [  </del>	RDM	X.X ±0.2 X.XX ±0.1
С	26/10/17	<i>†</i>		DIMS mm
D	22/01/21	DESCRIPTION	l	
			TARGET TU	JBE
		FITTING C	PTIONS	
SCA		DRAWING F	100-12	REV D
يد ا	10mm	NOMBEK -		
1			SHEE	T   1   OF   1



DRAWING NOT TO BE CHANGED WITHOUT REFERENCE TO THE CHANGE PROCEEDURE. CHANGES TO PARTS USED IN INTRINSICALLY SAFE PRODUCT MUST BE APPROVED BY THE AUTHORISED PERSON

THIS IS AN UNCONTROLLED PRINT AND WILL NOT BE UPDATED



TARGET TUBE OPTION NOTES:-1. SPECIFY TUBE MATERIAL; CODE:—

'R' STAINLESS STEEL 316 \( \text{99.45}. \)

'S' ALUMINIUM 6063 \( \text{83/8"} \) (9.2-9.8). NOTE! ONLY AVAILABLE WITH P100 OR P106 VERSIONS.

2. SPECIFY FLANGE TYPE; CODE: 'U', 'Vx', Wx' OR 'Xx' \( \text{SEE DETAILS BELOW}. \)

3. SPECIFY DIMENSION 'x' (mm), NOT APPLICABLE CODE 'U' PLAIN TUBE. -LENGTH: DISPLACEMENT + 30 (FOR 100mm DISPLACEMENT LENGTH = 130)-STANDARD PLAIN, CODE 'U' O.D. SEE NOTE 1. I.D. SEE NOTE 1. DIM 'x' -SEE NOTE 3. -MIN. 10.92 ø19.94 19.84 PENNY & GILES HLP100, CODE 'V' STAINLESS STEEL DIM 'x' SEE NOTE 3. ø4.4 2 PLACES-MIN. 6 Ø24.60 -P.C.D. ø17.0 TEMPOSONICS (M4 FIXING), CODE 'W' STAINLESS STEEL 6.0 ø11.20 ¶1.15 ø11.20 DIM 'x' SEE NOTE 3.→ MIN. 7 7.0 ø15.50 PARKER HANNIFIN, CODE 'X' STAINLESS STEEL STAINLESS STEEL CHECKED BY X ±0.4 X.X ±0.2 RDM X.XX ±0.1 DIMS mm E 16/10/06 F 24/09/08 TARGET TUBE MOUNTING NOTES, SEE DRAWING P100-12. G 13/11/08 E MATERIAL OPTION REMOVED. H 11/12/12 PDM F MAT'L OPTION REINSTATED RAN221. PDM J 23/07/14 TARGET TUBE AND FLANGE OPTIONS (LIPS 100/106) K 30/11/16 G X DIM FOR PH FLANGE SHOWN RAN225 RDS H 9.45 WAS 9.5 RAN396 L 08/11/22 J REDRAWN, PH FLANGE ROTATED RAN507. PDM DRAWINGS NOT TO BE CHANGED WITHOUT REFERENCE TO THE CHANGE PROCEDURE. CHANGES TO PARTS USED IN INTRINSICALLY SAFE PRODUCT MUST BE APPROVED BY THE AUTHORISED PERSON SCALE 5mm DRAWING TG24-11 REV L K NOTE 1 AMENDED ~ RAN1114. PDM LIMITED SHEET 1 OF 1 L 'x' WAS 'n' ~ RAN1309 PDM THIS IS AN UNCONTROLLED PRINT AND WILL NOT BE UPDATED.



#### H130 INTRINSICALLY SAFE LONG STROKE IN-CYLINDER LINEAR POSITION SENSOR FOR HAZARDOUS DUST ATMOSPHERES

**Intrinsically safe for Gas and Dust to:** 

Class I, Zone 0 Ex ia / AEx ia Zone 20 Ex ia / AEx ia Class I, Division 1; Class II, Division 1; **Class III, Division 1** 

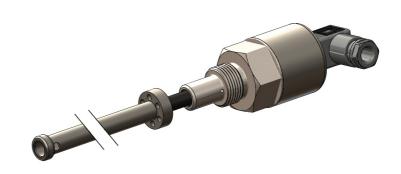
- Non-contacting inductive technology to eliminate wear
- Compact and self-contained
- High durability and reliability
- High accuracy and stability
- Sealing to IP67

As a leading designer and manufacturer of linear, rotary, tilt and intrinsically safe position sensors, Positek® has the expertise to supply a sensor to suit a wide variety of applications.

Our intrinsically safe H130 incorporates electronics system EX08 which is CSA approved for use in potentially explosive gas/vapour and dust The H130 is designed for atmospheres. demanding hydraulic or pneumatic cylinder position feedback applications where service life, environmental resistance and cost are important and is ideal for OEMs seeking good sensor performance for arduous applications in hazardous

Overall performance, repeatability and stability are outstanding over a wide temperature range. The unit is highly compact and space-efficient, being responsive along almost its entire length. Like all Positek® sensors, the H130 provides a linear output proportional to travel. Each unit is supplied with the output calibrated to the travel required by the customer, any stroke from 0-400mm to 0-1485mm and with full EMC protection built in.

The sensor is very rugged, being made of stainless steel with an inert fluoropolymer-sheathed probe with a stainless steel target tube. The sensor is easy to install in cylinders and has a range of mechanical options. Environmental sealing is to IP67.



#### **SPECIFICATION**

**Dimensions** Body diameter Body Length (to seal face) Probe Length (from seal face) 35 mm

43 mm calibrated travel + 58 mm calibrated travel + 30 mm, Ø9.45 mm Target Tube Length

calibrated travel + 30 mm,  $\bigcirc$ 9.45 mm

For full mechanical details see drawing H130-11

sidependent Linearity  $\leq \pm 0.25\%$  FSO @ 20°C - up to 450 mm  $\leq \pm 0.5\%$  FSO @ 20°C - up to 600 mm  $\leq \pm 1\%$  FSO @ 20°C - over 600 mm  $\leq \pm 1\%$  FSO @ 20°C - over 600 mm  $\leq \pm 0.01\%$ /°C Gain &  $\leq \pm 0.01\%$ /SC Offset Independent Linearity

**Temperature Coefficients** 

**Frequency Response** > 10 kHz (-3dB) Resolution Infinite < 0.02% FSO Noise Intrinsic Safety

< 0.02% FSO Class I, Zone 0 Ex ia IIC T4 Ga AEx ia IIC T4 Ga Class I, Zone 20 Ex ia IIIC T135°C Da AEx ia IIIC T135°C Da Class I, Division 1, Groups A, B, C, D; T4 Class II, Division 1, Groups E, F, G, T135°C Class III Division 1; (Ta = -40°C to +80°C)

Approval only applies to the specified ambient temperature range and atmospheric conditions in the range 0.80 to 1.10 Bar, oxygen  $\leq$  21%

Sensor Input Parameters
(connector option/s)
(cable option/s)
Ci: 1.16μF, Li: 50μH
Ci: 1.36μF, Li: 860μH with 1km max. cable
Environmental Temperature Limits

-40°C to +80°C -40°C to +125°C Operating Storage

Sealing IP67 Hydraulic Pressure EMC Performance 350Bar

EN 61000-6-2, EN 61000-6-3 IEC 68-2-6: IEC 68-2-29: Vibration (Electronics) 10 g Shock (Electronics) \_\_\_ 50-2-29: 40 g 350,000 hrs 40°C Gf

**MTBF Drawing List** 

Sensor Outline & Typical Target Installation details Mounting Thread details H130-11

P100-15

3D models, step or .igs format, available on request.

Do you need a position sensor made to order to suit a particular installation requirement or specification? We'll be happy to modify any of our designs to suit your needs please contact us with your requirements.





#### H130 INTRINSICALLY SAFE LONG STROKE IN-CYLINDER LINEAR POSITION SENSOR FOR HAZARDOUS DUST ATMOSPHERES

Intrinsically safe equipment is defined as "equipment which is incapable of releasing sufficient electrical or thermal energy under normal or abnormal conditions to cause ignition of a specific hazardous atmosphere mixture in its most easily ignited concentration.

CSA approved to:

Class I, Zone 0 Ex ia IIC T4 Ga AEx ia IIC T4 Ga Class I, Zone 20 Ex ia IIIC T135°C Da AEx ia IIIC T135°C Da Class I, Division 1, Groups A, B, C, D; T4 Class II, Division 1, Groups E, F, G, T135°C; Class III Division 1;  $(Ta = -40^{\circ}C \text{ to } +80^{\circ}C)$ 

Designates the sensor as belonging to; Class I, Zone 0 / Class I, Zone 20: can be used in areas with continuous, long or frequent periods of exposure to hazardous gas or dust. Gas:

Protection class ia IIC, denotes intrinsically safe for Zones 0, 1 & 2 and IIA, IIB and IIC explosive gases.

Temperature class T4: maximum sensor surface temperature under fault conditions 135°C

Dust:

Protection class ia IIIC, denotes intrinsically safe for Zones 20 & 21 explosive dust.

T135°C: maximum sensor surface temperature under fault conditions 135°C. Ambient temperature range extended to -40°C to +80°C.

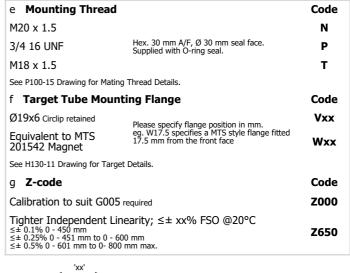
It is imperative Positek $^{\otimes}$  intrinsically safe sensors be used in conjunction with a galvanic barrier to meet the requirements of the product certification. The Positek G005 Galvanic Isolation Amplifier is purpose made for Positek IS sensors making it the perfect choice. Refer to the G005 datasheet for product specification and output configuration options.

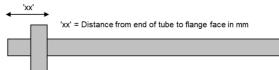
For cable lengths exceeding 10 metres a five wire connection is recommended to eliminate errors introduced by cable resistance and associated temperature coefficients.

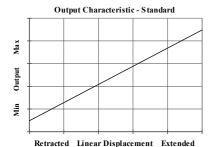
CSA approved sensors suitable for gas (G series) applications, are also available from Positek.

H130	a	b	С	d	е	f	g	1
П130	. Displacement	Α	Υ	Connections	Option	Option	Z000	l

a <b>Displacement</b>		Value
Factory set to any length 0-508 mm)	gth from 0-400 mm to 0-1485 mm (e.g.	508
b <b>Output</b>		
Supply V <sub>dc</sub> (tolerance)	Output	Code
+5V (4.5 - 5.5V)	0.5 - $4.5V$ (ratiometric with supply)	A
Supply Current 10mA typical,	12mA max.	
c Calibration Adjus	stments	Code
Sealed		Y
d Connections		Code
Connector IP67 4 pin	M12 IEC 61076-2-101, metal	J
Connector IP67 4 pin M12 IEC 61076-2-101, metal, pre-wired 3-core cable		
Connector IP67 4 pin pre-wired 5-core cable	M12 IEC 61076-2-101, metal,	JQxx
Cable gland IP67 Pg9, metal, 3-core cable		
Cable gland IP67 Pg9,	metal, 5-core cable	LQxx
Cable gland, short IP	67, metal, 3-core cable	Mxx
Cable gland, short IP	67, metal, 5-core cable	MQxx
Specify required cable length 'xx' in cm. e.g. L2000 specifies axial cable gland with 20 m of cable, 50 cm supplied as standard. <b>Note!</b> maximum length supplied 15000cm. <sup>†</sup> Nb: restricted cable pull strength.		











## Three or Five-Wire Mode Connection FOR INTRINSICALLY SAFE SENSORS IN HAZARDOUS ATMOSPHERES

The aim of this document is to help readers who do not understand what is meant by three or five wire modes of connection between the galvanic isolation amplifier and sensor, and the factors behind them. It is by no means an in-depth technical analysis of the subject.

Whether opting for a pre-wired Positek® Intrinsically Safe sensor or one with a connector, choosing the right mode of connection and cable to suit the application requires careful consideration.

Interconnecting cables are not perfect conductors and offer resistance to current flow, the magnitude of resistance <sup>†</sup> depends on conductors resistivity, which changes with temperature, cross sectional area <sup>‡</sup> and length. If the voltage were to be measured at both ends of a length of wire it would be found they are different, this is known as volts drop. Volts drop changes with current flow and can be calculated using Ohm's law, it should be noted that volts drop occurs in both positive and negative conductors. The effects of volts drop can be reduced by increasing the conductors cross sectional area, this does not however eliminate the effects due to temperature variation. There are instances where large cross-section cables are not practical; for example most standard industrial connectors of the type used for sensors have a maximum conductor capacity of 0.75mm², copper prices and ease of installation are other considerations.

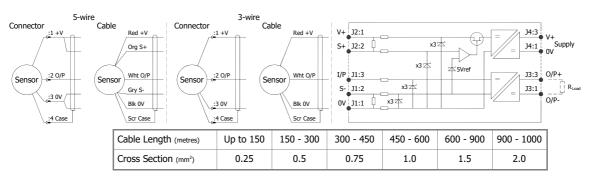
This is important because the effects of volts drop can significantly alter the perceived accuracy of the sensor which is ratiometric i.e. the output signal is directly affected by the voltage across the sensor. Changes in temperature will also be seen as gain variation in the sensor output.

**Three wire mode** connections are common and are suitable in most cases with short or moderate cable runs. Applications that do not require a high degree of accuracy but have cable runs, say in excess of 10m, volts drop can reduced by introducing a terminal box close to the sensor and using a larger cross-section cable for a majority of the cable run. Sensors supplied with three core cable are calibrated with the cable fitted which largely eliminates errors due to conductor resistance at room temperature however, as mentioned above, small gain errors due to temperature fluctuations should be expected.

Five wire mode connections have significant benefits as losses in the positive and negative conductors are compensated for by the galvanic isolation amplifier which can 'sense' the voltage across the sensor and dynamically adjust the output voltage so that the voltage across the sensor is correct. The effects of cable resistance and associated temperature coefficients are eliminated allowing for smaller conductors than a three wire connection for the same cable run. The amplifier can compensate for up to  $15\Omega$  per conductor with a current flow of 15mA, which is more than adequate for 150m of  $0.25\text{mm}^2$  cable, longer lengths will require larger conductors.

For this reason Positek® recommends five wire connections for cable lengths exceeding 10 metres in 0.25 mm² cable to preserve the full accuracy of the sensor.

See illustrations below for examples of connecting a sensor to the galvanic isolation amplifier.



The table above shows recommended conductor sizes with respect to cable length for both three and five wire connections, based on copper conductors. Three wire connections will introduce a gain reduction of 5% and a  $\pm 1\%$  temperature dependence of gain over the range -40°C to +80°C for the cable temperature. (i.e. about -150 ppm/°C for the maximum lengths shown and less pro rata for shorter lengths.)

It should be noted that the maximum cable length, as specified in the sensor certification, takes **precedence** and **must not** be exceeded.

Positek® sensors are supplied with three core 0.25 mm² cable as standard, however five core 0.25 mm² cable can be supplied on request. The galvanic isolation amplifier is available as;

G005-\*\*\* for `G' and `H' prefix sensors X005-\*\*\* for `E', `M' and `X' prefix sensors



 $<sup>^{\</sup>dagger}$  R =  $\rho$ L/A  $\rho$  is the resistivity of the conductor ( $\Omega$ m) L is the length of conductor (m) A is the conductor cross-sectional area ( $m^2$ ).

<sup>\*</sup>It is presumed that **d**irect **c**urrent flow is uniform across the cross-section of the wire, the galvanic isolation amplifier and sensor are a dc system.



#### **Generic Installation Information H SERIES SENSORS**

#### INTRINSICALLY SAFE FOR HAZARDOUS GAS/VAPOUR & DUST **ATMOSPHERES**

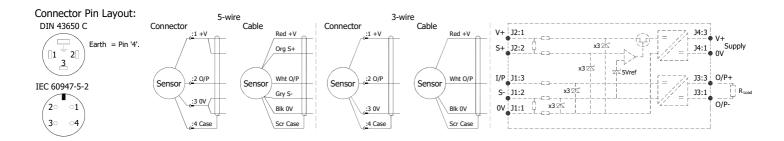
CSA Qualified Intrinsically Safe Device Certificate number 13.2588225

Ex ia IIC T4 Ga Class I, Zone O, AEx ia IIC T4 Ga Class I, Division 1, Groups A, B, C, D; T4 Ex ia IIIC T135°C Da

Zone 20, AEx ia T135°C Da; Class II, Division 1, Groups E, F, G, T135°C; Class III Division 1;

 $(Ta = -40^{\circ}C \text{ to } +80^{\circ}C)$ 

Electronics Version	Output Description:	Supply Voltage: V <sub>s</sub> (tolerance)	Load resistance:	
EX08	0.5 - 4.5V (ratiometric with supply)	+5V (4.5 - 5.5V) 10mA Nom.	5kΩ min	



#### **Putting Into Service:**

This sensor must only be installed, operated and maintained by competent and suitably trained personnel. The installation and maintenance must be carried out in accordance with all appropriate international, national and local standard codes of practice and site regulations for intrinsically safe apparatus. The use, installation, or maintenance of the sensor, in any other way than intended, may impair its operation or the protection it provides. The sensor must be used with a galvanic isolation barrier designed to supply the sensor with a nominal 5V and to transmit the sensor output to a safe area. The barrier parameters must not exceed:-

Ui = 11.4VIi = 0.20APi = 0.51W

 $Ci = 1.36 \mu F^*$  $Li = 860 \mu H^*$ (with maximum length integral cable)

 $Ci = 1.16 \mu F$  $Li = 50\mu H$ (without integral cable)

\*Figures for 1km cable where: Ci = 200pF/m & Li = 810nH/m

Cable characteristics must not exceed:-

Capacitance: ≤ 200 pF/m or max. total of: Inductance:  $\leq 810 \text{ nH/m}$  or max. total of: 810 µH

Approval only applies to specified ambient temperature range and atmospheric conditions in the range: 0.80 to 1.10 Bar, oxygen  $\leq 21\%$ .

#### Markings and safety parameter information for product marked EX06, see annex 1. **Environmental Conditions**

Pollution degree: 2

Installation category: I

Humidity 80% to temperatures up to 31 °C decreasing linearly to 50% rH at 40 °C; /// max 80% rh, non condensing. The sensor has been assessed for indoor use only. Where used outdoors suitable environmental protection **must** be provided.

#### **Special Condition for Safe Use:**

The apparatus does not meet the 500 V r.m.s dielectric strength test between circuit and frame, in accordance with clause 6.3.13 of IEC 60079-11:2011. This must be taken into consideration on installation.

When using a Sensor that has an integral cable in a dust application, the free end of the cable shall be appropriately terminated for the zone of use.

Under certain extreme circumstances, the non-metallic and isolated metal parts incorporated in the enclosure of this equipment may generate an ignition-capable level of electrostatic charge. Therefore the equipment shall not be installed in a location where the external conditions are conducive to the build-up of electrostatic charge on such surfaces. This is particularly important if the equipment is installed in a zone 0 location. In addition, the equipment shall only be cleaned with a damp cloth.





## Generic Installation Information H SERIES SENSORS

### INTRINSICALLY SAFE FOR HAZARDOUS GAS/VAPOUR & DUST ATMOSPHERES

#### Use:

The sensor is designed to measure Linear or rotary displacement and provide a proportional analogue output signal.

#### **Assembly and Dismantling:**

The unit is not to be serviced or dismantled and re-assembled by the user.

WARNING: Substitution of components may impair intrinsic safety

AVERTISSEMENT: La substitution de composants peut altérer la sécurité intrinsèque.

#### **Maintenance:**

Accumulated dust layer must not exceed a depth of 200mm.

**Annex 1** - Markings and Entity Parameters for product with EX06 electronics system.

Class I, Zone 0 Ex ia IIC T4 (Ta= -40 to 80°C) AEx ia IIC T4 (Ta= -40 to 80°C) AEx iaD IIIC T93°C (Ta= -40 to 80°C)

Ui = 11.4V Ii = 0.20A Pi = 0.51W

 $Ci = 1.36\mu F^*$   $Li = 710\mu H^*$  (with maximum length integral cable)

 $Ci = 1.16\mu F$   $Li = 50\mu H$  (without integral cable)

\*Figures for 1km cable where: Ci = 200pF/m & Li = 660nH/m

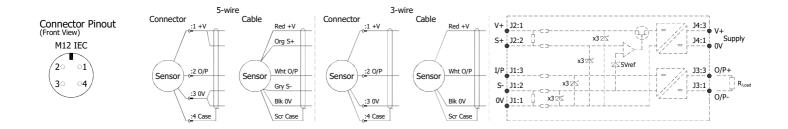
Cable characteristics must not exceed:-

Capacitance:  $\leq$  200 pF/m or max. total of: 200 nF Inductance:  $\leq$  660 nH/m or max. total of: 660  $\mu$ H





# Installation Information H130 INTRINSICALLY SAFE LONG STROKE IN-CYLINDER LINEAR POSITION SENSOR FOR HAZARDOUS DUST ATMOSPHERES

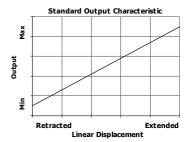


N.b. sensors supplied with cable, the free end must be appropriately terminated.

**Warning -** The M12 IEC connector may be rotated for purposes of convenient orientation of the connector and cable, however rotating the connector more than one complete revolution is not recommended. **Repeated rotation of the connector will damage the internal wiring!** 

**Mechanical Mounting:** Via mounting thread, maximum tightening torque: 100Nm. See drawing P100-15, Installation Details Mounting Threads & Seals. An O ring seal is provided, size BS908 for M20 & 3/4 UNF thread or 14.3 x 2.4 for M18 thread. Install the target tube using the flange provided to fix into the piston rod. **The target tube is intended to have some lateral freedom of movement to allow for misalignments in the assembly**. The end of the target tube can be proud or flush with the piston end face as required - see drawing H130-11. It is assumed that the sensor and target mounting points share a common earth.

**Output Characteristic:** Target position at start of normal travel is 36.0 mm from seal face. The output increases as the target is moved away from the sensor body, the calibrated stroke is between 400 mm and 1485 mm.



**Incorrect Connection Protection levels: Not protected** – the sensor is **not** protected against either reverse polarity or overvoltage. The risk of damage should be minimal where the supply current is limited to less than 50mA.

